

### **AMENDMENT TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

#### **Listing of Claims:**

1-9. (Canceled).

10. (Currently Amended) A process for making paper substrates having a soft feel comprising:

(a) providing a paper substrate;

(b) providing an emulsion consisting essentially of:

(i) about 5 to 25% by weight of a polyol poly-12-hydroxystearate, based on the weight of the emulsion;

(ii) about ~~50~~ 70 to ~~90~~ 80% by weight of a wax ester, based on the weight of the emulsion, ~~said emulsion being of a droplet size effective to uniformly and quickly penetrate said paper substrate;~~ and

(iii) about 5 to 25% by weight of a wax, based on the weight of the emulsion, said emulsion being of a droplet size effective to uniformly penetrate said paper substrate; and

(c) impregnating the paper substrate with the emulsion, wherein said emulsion penetrates quickly into said paper substrate and is uniformly dispersed therein.

11. (Previously Presented) The process of claim 10 wherein the polyol poly-12-hydroxystearate is polyglycerol poly-12-hydroxystearate.

12. (Cancelled)

13. (Currently amended) The process of claim 42 10 wherein the wax ester corresponds to formula (I):



wherein  $R^1CO$  is a linear or branched acyl group having from 6 to 22 carbon atoms and up to 3 double bonds, and  $R^2$  is a linear or branched alkyl and/or alkenyl group having from 6 to 22 carbon atoms, and wherein the total number of carbon atoms present in the ester is at least 20.

14. (Cancelled)

15. (Cancelled)

16. (Previously Presented) The process of claim 10 wherein the paper substrate is based on up to about 95% by weight recycled paper pulp.

17. (Previously Presented) The product of the process of claim 10.

18. (Previously Presented) The product of the process of claim 11.

19. (Previously Presented) The product of the process of claim 28.

20. (Previously Presented) The product of the process of claim 32.

21. (Currently amended) The product of the process of claim 44 13.

22. (Previously Presented) The product of the process of claim 36.

23. (Previously Presented) The product of the process of claim 16.

24. (Previously Presented) The process of claim 10 wherein the polyol poly-12-hydroxystearate is polyethylene glycol poly-12-hydroxystearate.

25. (Previously Presented) The product of the process of claim 24.

26. (Previously Presented) The process of claim 10 wherein the polyol contains from 2 to 12 hydroxyl groups and from 2 to 12 carbon atoms.

27. (Previously Presented) The product of the process of claim 26.

28. (Currently Amended) A process for making paper substrates having a soft feel comprising:

(a) providing a paper substrate;

(b) providing an emulsion consisting essentially of:

(i) about 5 to 25% by weight of a polyol poly-12-hydroxystearate, based on the weight of the emulsion;

(ii) about ~~50~~ 70 to ~~90~~ 80% by weight of an unsaturated wax ester, based on the weight of the emulsion; and

(iii) about 5 to 25% by weight of a wax, based on the weight of the emulsion, said emulsion being of a droplet size effective to uniformly and quickly penetrate said paper substrate; and

(c) impregnating the paper substrate with the emulsion, wherein said emulsion penetrates quickly into said paper substrate and is uniformly dispersed therein.

29. (Previously Presented) The process of claim 28 wherein the polyol poly-12-hydroxystearate is polyglycerol poly-12-hydroxystearate.

30. (Previously Presented) The process of claim 28 wherein the unsaturated wax ester is selected from the group consisting of glycerol oleate, oleyl erucate, oleyl oleate and mixtures thereof.

31. (Currently Amended) A process for making moist paper substrates having a soft feel comprising:

(a) providing a paper substrate;

(b) providing an emulsion consisting essentially of:

(i) about 5 to 25% by weight of a polyol poly-12-hydroxystearate, based on the weight of the emulsion;

(ii) about ~~50 to 90~~ 70 to 80% by weight of an unsaturated wax ester, based on the weight of the emulsion; and

(iii) about 5 to 25% by weight of a wax, based on the weight of the emulsion, said emulsion being of a droplet size effective to uniformly and quickly penetrate said paper substrate ; and

(c) impregnating the paper substrate with the emulsion, wherein said emulsion penetrates quickly into said paper substrate and is uniformly dispersed therein.

32. (Previously Presented) The process of claim 31, wherein the polyol poly-12-hydroxystearate is polyglycerol poly-12-hydroxystearate.

33. (Previously Presented) The process of claim 31, wherein the unsaturated wax ester is selected from the group consisting of glycerol oleate, oleyl erucate, oleyl oleate and mixtures thereof.

34. (Currently Amended) A process for making moist paper substrates having a soft feel comprising:

(a) providing a paper substrate;

(b) providing an emulsion consisting essentially of:

- (i) about 5 to 25% by weight of a polyol poly-12-hydroxystearate, based on the weight of the emulsion;
- (ii) about ~~50~~ 70 to ~~90~~ 80% by weight of an unsaturated wax ester selected from the group consisting of glycerol oleate, oleyl erucate, oleyl oleate and mixtures thereof, based on the weight of the emulsion; and
- (iii) about 5 to 25% by weight of a wax, based on the weight of the emulsion, said emulsion being of a droplet size effective to uniformly and quickly penetrate said paper substrate; and
- (c) impregnating the paper substrate with the emulsion, wherein said emulsion penetrates quickly into said paper substrate and is uniformly dispersed therein.

35. (Previously Presented) The process of claim 34, wherein the polyol poly-12-hydroxystearate is polyglycerol poly-12-hydroxystearate.

36. (New) The process of claim 11 wherein said polyglycerol poly-12-hydroxystearate is present in the emulsion in an amount of from about 8% to about 10% by weight of the emulsion.

37. (New) The process of claim 36 wherein said wax ester is present in the emulsion in an amount of from about 55% to about 65% by weight of the emulsion and said wax is present in the emulsion in an amount of from about 6% to about 7% of the emulsion.

38. (New) The process of claim 11 wherein said polyglycerol poly-12-hydroxystearate is present in the emulsion in an amount of about 10% by weight.

39. (New) The process of claim 11 wherein said polyglycerol poly-12-hydroxystearate is present in the emulsion in an amount of about 8% by weight.